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Ines Cudna



Sam Springs

Redd Adaire

Lily Valentine

100% NATURAL RACKS!



Merilyn Sakova



Kelly Kay



Anna Song



Veronica



Linsey Dawn



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All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors, and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

Mamazon



OUTRAGEOUS!
 Steamy
 lovin' under
 the sun!
 Page 44



VIDEO PREVIEW

BREAST SELLERS

54 ...What you should be watching right now!

We know how much you like big boobed hardcore. Almost as much as we do! So, we've previewed six of the hottest, nastiest, XXX DVDs that feature tantalizing tit titans. Girl/girl scenes? Got 'em. Anal sex? Hell, yes. DP? A whole video stuffed with it! This is the place to preview the top mammoth tit vids, with ridiculously hot sneak peeks of the best scenes in each. If you've been dying to see some huge hooters in action, you've got it right here.



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ALL WET



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HIGH ASS-PIRATIONS



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DEL SOL
Pussy
Party in
Paradise
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MAMAZON MVPS



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THE NEW CROP





Mamazon

Welcome to the fifth edition of *Mamazon*, the specialty magazine put together expressly for you by the boob hounds at *Voluptuous* and The SCORE Group. What is *Mamazon*, you ask? It's a full-flavored taste of all natural, 100% silicon-free, huge titties, the likes of which only God can make! All four past editions of this unique mag have become collectors' items, and we fully expect *Mamazon* #5 to follow suit. In fact, we believe that this is the finest-and hottest-edition yet.

What makes #5 superior to the four that preceded it? More full-page pics, for a start. No other magazine delivers so many full-page photos of massive mammaryes as the mag you hold in your hand. Incidentally, less ad pages means more girls, another plus we're pleased to bring you. In fact, there are over 100 beautiful, bouncy, bonus-breasted babes right here, waiting for you to turn the page and give them the attention that they (and their sweater puppies) deserve! All of them are presented in fantasy settings that are sure to highlight their fun bags and get a rise out of you. Got a hankerin' for horny housewives? Page 14, pal. Busty teens more your taste?

Turn to page 22! From girl-on-girl action to outdoor sex-capades, unbelievable bra shots to the best asses and areolae, *Mamazon* is here to fulfill all your big-tit fantasies. Many of your favorite models are here, like Kerry Marie and Ines Cudna. There are also newcomers like Brianna Costello and Sam Springs who are destined to become the superstars of tomorrow. But we'll let you be the judge of that. Take your time to savor each huge boob featured within. Don't worry about wearing them out. God will make more big boobs, and we promise to go out and find them for you for the next collectible issue of *Mamazon*!

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ALL NATURAL ALL THE TIME!



All
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on the beach
of your dreams

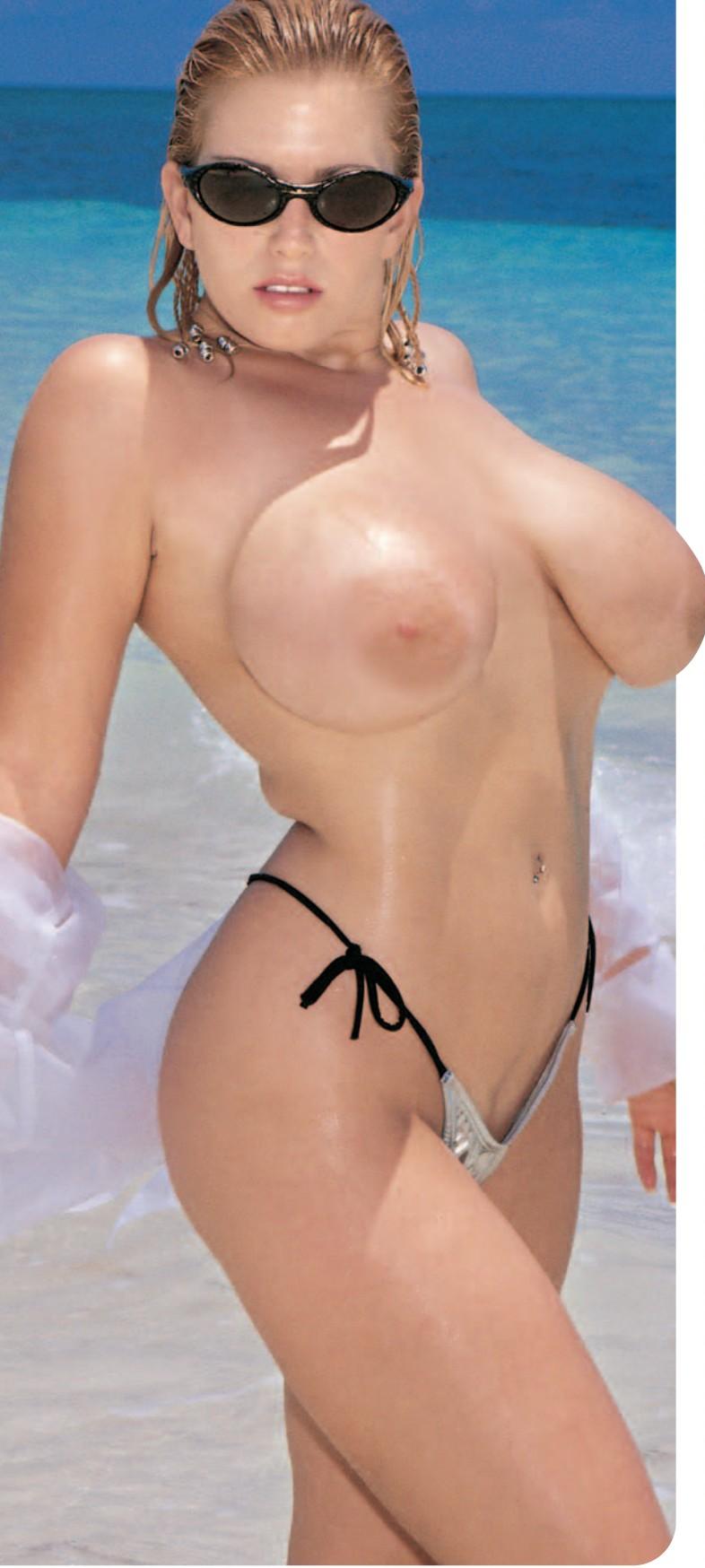
Want more?

She's on the videos,
Merilyn Busts Out!
and *Second Cumming*
and online at
BustyMerilyn.com.



Somewhere in the world, we like to imagine there's a desert island populated with nothing but beautiful women busting out of tiny bikinis. Yes, we want to see them naked, but the anticipation of hefty hooters straining a bathing suit top is sometimes even sweeter. Especially when it's a stunner like The SCORE Group exclusive model, Merilyn Sakova (left) or stacked babes like (clockwise from upper right) Desirae, Lorna Morgan and Chaz. Pass the sunscreen, 'cause these puppies may be hot, but we don't want them to burn!





In real life, many breast-blessed ladies hide their hangers when they go to the seashore, probably because boob hounds like us can't help but stare in awe and appreciation. That's why we're happy to share these rare bathing-suited shots of (opposite page) Brianna Costello (clockwise from above), Dawn Stone, Autumn-Jade and Luma. You can see more of all these super-endowed hotties at Scoreland.com, and don't forget to check out Autumn-Jade's very own website, Autumn-Jade.com.



Want more?

Newcomer Brianna Costello debuted her 36FFF assets in the Sept. '06 issue of SCORE magazine.



Want more?

Curvy Kelly Kay can be found online at
BustyKellyKay.com.
Order magazines featuring her on page 12.



Here are some hot, hard facts about the two featured mermaids in this spread. Paraguay-born princess Romina Lopez (this page) stuffed her practically perfect 38-30-38 figure into this striped number just for your pleasure. Brit beauty Kelly Kay (opposite page) has no-less-impressive 42-26-36 curves. More information on both of these babes can be found in the online model directory at Scoreland.com.



VOLUPTUOUS BACK ISSUES DEPARTMENT

SPECIAL ISSUES



JAN. '06 BOOTYLICIOUS—If you love big asses, gaping bungholes and a shit-load of anal, welcome home! After one issue, Bootylicious has already become the #1 ass-mag in the world! See why!



APRIL '06 BOOTYLICIOUS—Issue number two brings you even more big, round, fuckable asses. White ones, black ones and every ethnic group in-between, this is an ass-lover's dream cum true!



JULY '06 BOOTYLICIOUS—Fuck, if this hot, round ass doesn't get you hard, Viagra ain't gonna help! The cover says it all...23 of the hottest asses you've ever seen, plus a shit-load of anal!



OCTOBER '06 BOOTYLICIOUS—More luscious asses, more anal, more for the man who loves female asses. Highlights: big-bottomed Beauty takes it in the butt; Dasani fucks poolside; Nakita is a luscious Latina.



JANUARY '07 BOOTYLICIOUS—it's the showdown of the apple-bottom booties! Whose is better, Naomi's or Alayah's? Plus, a big-ass special, and more XXX anal than you can shake your dick at!



XL GIRLS #122—Four fresh faces: Latina Tia Imea, Brit blondes Gemma and Leah and curvy covergirl Vivian Alise. V-Girl Miranda splices up the issue. Trixie is extra-large. Plus XXX with uninhibited Curvy Claire.



XL GIRLS #128—A raging flesh fest starring new V-Mag star Maria Verbeck, plus newcomers Kamila, Stacy Lee and Kountry Gal. Returnees include Donna and Emage. And, XXX with Monique L'Amour and Anastasia.



XL GIRLS #131—Voluptuous Plumper of the Year Devin Taylor headlines a jam-packed issue featuring 27 busty babes, including Sasha Brabuster, Monique L'Amour and Miranda getting fucked!



XL GIRLS #137—V-Girl Samantha Kay in raunchy fuck-and-suck action. Black-and-stacked legend Jenny is busting all over. Trisha Banks, who does XXX in this issue of V-Mag, makes her solo magazine debut.



XL GIRLS #140—Loaded with some of your favorite V-Girls, including the great Susie Wilden, Dayton Hines and Dusty Rose. Plus, in the Xtra section, amazing super-plumper action with Kountry Gal and Tia Imea.

AVAILABLE NOW! SCORE SUPER NATURALS

NEVER-BEFORE-PUBLISHED PICTORIALS OF SHARDAY, MERILYN SAKOVA, NICOLE, KELLY KAY, KERRY MARIE, INES CUDNA, AUTUMN-JADE, LINSEY & MORE!



There has never been a big-boob mag like *SCORE* Special #134. It's called *SCORE Super Naturals*, it contains brand-new pictorials of nine of the greatest naturally stacked babes in the world, and eight of them have gorgeous two-page centerfold portraits.

Start out with Nicole Peters, who's busting out of a red sweater and spreading her pink pussy. Continue with gorgeous Ines Cudna, who's pulling a string of anal beads out of her ass. Go poolside with bikini-clad Sharday. Watch and jack as Kelly Kay sucks on her own nipples and fingers her pussy. See the great Linsey Dawn McKenzie going hands-free with a big dildo. Marvel at Autumn-Jade's overflowing naturals. Tear into Kerry Marie's body lingerie. Help Desirae bust out of her girdle. And finish your journey with spectacular Merilyn Sakova. Plus, the top 10 natural videos, big-boobed Brits, vintage girl-girl of Chloe Vevrier and more. Get it all in *SCORE Super Naturals*.

BIG-TIT XXX BONUS EDITIONS



DECEMBER 2005—Joana, Bozena and Luma head an all-star cast that includes Denise Davies and three sexy newcomers. Plus, there's XXX with the Busty Hookers and raunchy hardcore in *Voluptuous Xtra!*



HOLIDAY 2005—The annual contest issue! Plumper, Model and Newcomer of the year are up for grabs! With fresh photos of Marilyn, Bea, Samantha, Romina, Anna Jota, Claire, plus XXX with Miranda and Panther!



JANUARY 2006—Loaded with superstars, including Nicole Peters, Kerry Marie, Casey Cleavage, Autumn, a bunch of newcomers, Melanie and her one-inch nips and 48 XXXtra pages, including a shit-load of *anal!*



FEBRUARY 2006—Logan Moss is preggers and making her V-Mag debut! Plus, Brandy Talore, Maria Moore, Czech babe Veronika, Africa Sexxx, Anastasia, Cassandra, Paige Plenty plus more new models and XXX.



MARCH 2006—164 pages of big-tits! Too many gals to list all of them, but don't miss the Hair Club For Men's hirsute Kat, busty Crisa, Jezabelle and Zuzanna getting her ass pounded in a 32-page XXX jack-fest!



APRIL 2006—Cherry Brady, Marketa, Ines Cudra, Sheree Sweet, Fiona Steels and superstar newcomer Anna Song, plus, a flashback of *Voluptuous* legend Lisa Miller, XXX hardcore and the Busty Jack Girls!



MAY 2006—No surprise who the winners are. They're on the cover with new pictorials inside the mag! Plus, Linsey, Desirae, Annie Swanson, Lola Lane and a couple of newbies, including one sexy preggie, plus XXX!



JUNE 2006—Covergirl Luma does Brazil proud. Starring Samantha Kay, Chaka T., Devin Taylor, Linsey, Adrianna and newcomer Kitty Lee. Recalling England's Jade. Horny Devyn Devine eats trouser meat in Xtra!



JULY 2006—Covergirl Angela White gives up the goodies. Diane Poppo, Claire, Iesse, Anna Jota, Joana, Alana Ambrose and Deja. Samantha Sanders takes the hard bone in the Xtra section and Dana does two!



AUGUST 2006—Covergirl Anastasia in her sexiest pictorial ever. Starring Kelli Rose, Cynthia Romero, Juliet, New Discoveries Amalia Penny, Monica and Chevy. Video Review checks out the DVD *Busty Fucks*.



SEPTEMBER 2006—Eden swings her huge E-cups in and out of the water. British superstar Denise Davies, Busty Hayden, newcomer Lily Valentine, Sam Springs, Michaela and perky Iva from the DVD *Hard SCORE*.



OCTOBER 2006—Hirsute star Kat James returns, furrier than ever! Plus, Maria Verbeck, Anna Song, Monique L'Amour, three hot-ass newcomers and some deep-dicking hardcore with April '06 V-girl Dusty Rose!



NOVEMBER 2006—Loaded with voluptuous superstars. Nadine Jansen, Bozena, Ines Cudra and Scarlett, plus Anna Jota and Kelly Kay in girl-girl action, and Via Paxton and Bea Flora in the "Big-Breast Challenge."



DECEMBER 2006—Bikini-busting issue! Kerry Marie, Mirinda, Mirilynn Sakova, newcomer Brianna, plus a XXX preview of the DVD "Bikini Busters." And three more newcomers: plump Jelena, redhead Winter and Kelsey.



JANUARY 2007—Our annual awards issue is busting out with the best newcomers, long-time favorites and plumpers of 2006. Plus, great debuts by Reyna Mae, Emily & Mellie, plus Sunshine gets wet and XXX action!

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You work hard for a living, don't you? But every second of the sweat you put into your 9-5 would be worth it if you got to come home to Anna Song, smoking up your kitchen, and we don't mean she's cooking dinner! Hell, Russian-born Anna could order in or eat out every night, and we wouldn't give a shit. For more hot 'n' horny housewives, turn the page!





Ruth Tyler (above left) is a lovely London lass who knows how to make a hot cup of tea—and a hot lump in your trousers. Stacked Inesse (top right and below) is a *SCORE* and *Voluptuous* favorite, appearing in eleven issues! Newcomer Jelena (opposite) was discovered by our photographer in Russia, and while she's only been in one magazine to date, we assure you, we've got more Jelena planned for the future!



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Want more?

Ravishing Russian
Jelena made her mod-
eling debut in the
Dec. '06 issue of
Voluptuous magazine.



Want more?

Samantha Sanders has
starred in the videos
Cream My Tits,
Knocking Nipples
and Busty Fucks.





Now, here's a herd of sexy hausfraus that make cumming home an erotic experience! Stupendous Samantha Sanders (opposite page) hangs laundry—and her hangers; (this page, clockwise from top left), while Denise Davies shines the kitchen counter with her cooter. Crystal cops a sexy squat near the pantry to show off her goodies, and Jade gets to those hard-to-clean corners by spilling suds on her rockets!



Perennial favorite Ines Cudna is our youngest housewife of them all! She began posing at the tender age of 18, and four years later, she's one of the superstars of the stacked stratosphere. Now, we know in real life there's no way we'd be able to keep Ines naked and in the kitchen all the time. But in fantasyland, she's always waiting for us, ready to serve up some hot snatch for dinner!



A woman with long blonde hair is sitting in a kitchen, wearing white lace lingerie. She is looking over her shoulder at the camera. The background shows a red wall, a white oven, and a white refrigerator. A red chair is visible behind her.

Want more?

Polish princess Ines' home on the Internet since she was a teen is BustyInesCudna.com. Visit her there!



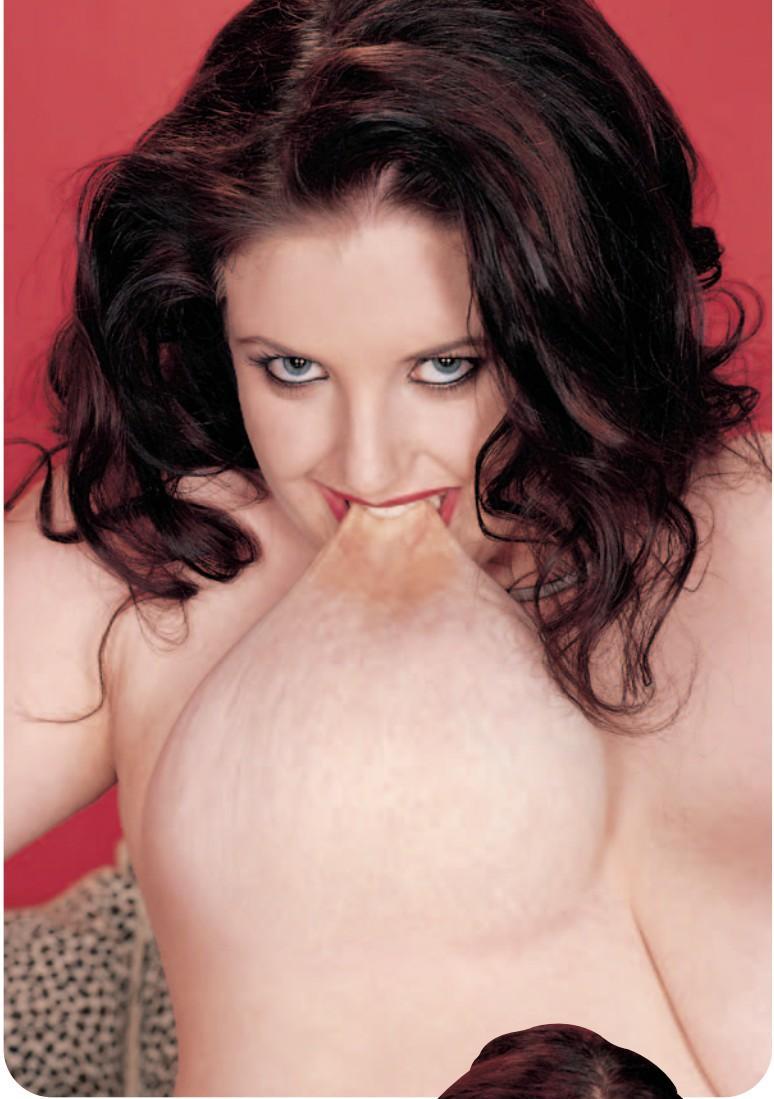
When your
training bra
is a D-Cup...



Want more?

Just 19 when these were shot, Sam debuted in the June '05 issue of *Voluptuous* magazine.



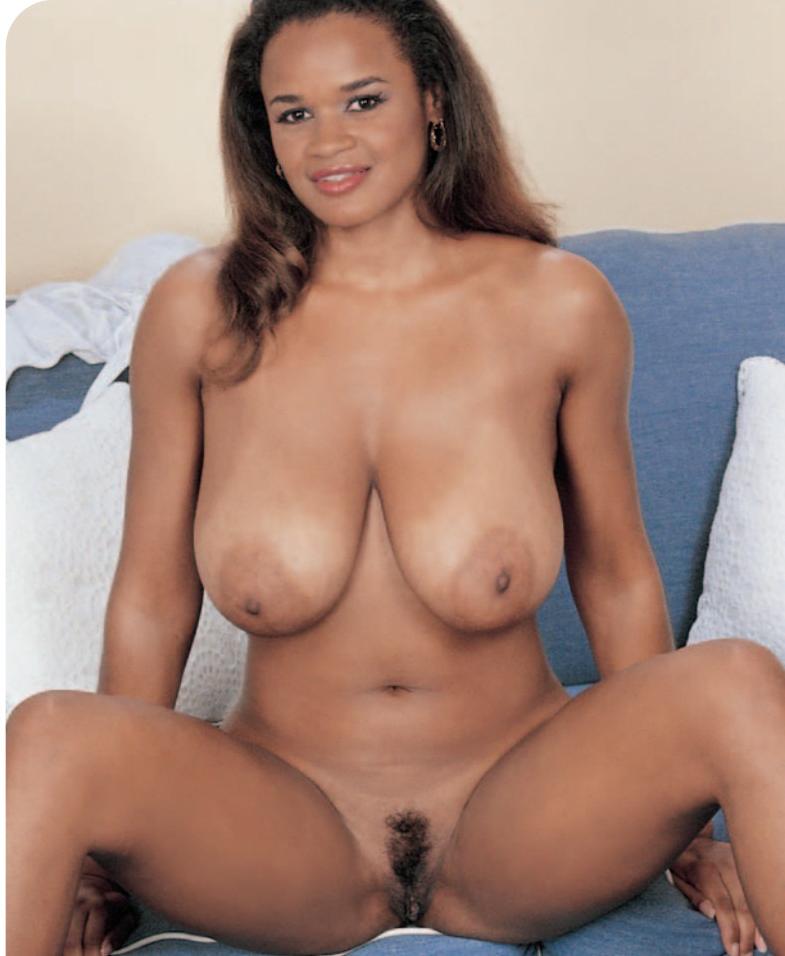


Want more?

Among Aussie Angela White's video oeuvre are **Bosom Buddies #6** and **Stacked & Packed #7**.



All of the pictures on these pages were taken when these tender beauties were either 18 or 19. Some of them, like Angela White (opposite page) have continued to titillate us as they further develop into beautiful, busty women. Others, like Stani (top) modeled as a brief teen fling and then disappeared. Stani appeared in the Sep. '99 issue of *Voluptuous*. Emma (bottom left) was featured in Dec. '98. Veronika (bottom right) was a trooper who hung around a while and graced the Feb. and Aug. '01 issues, as well as the Feb. '01, March '02, Dec. '03 and Aug. '05 issues of *SCORE*.





Want more?

Floridian Karen Wellington's back issues include *SCORE* Feb. '99 and *Voluptuous* June '99.



Want more?

Teen dream Renee's
only video is ***The Best
of Voluptuous #2***.
It's a lesbo scene with
an older woman!



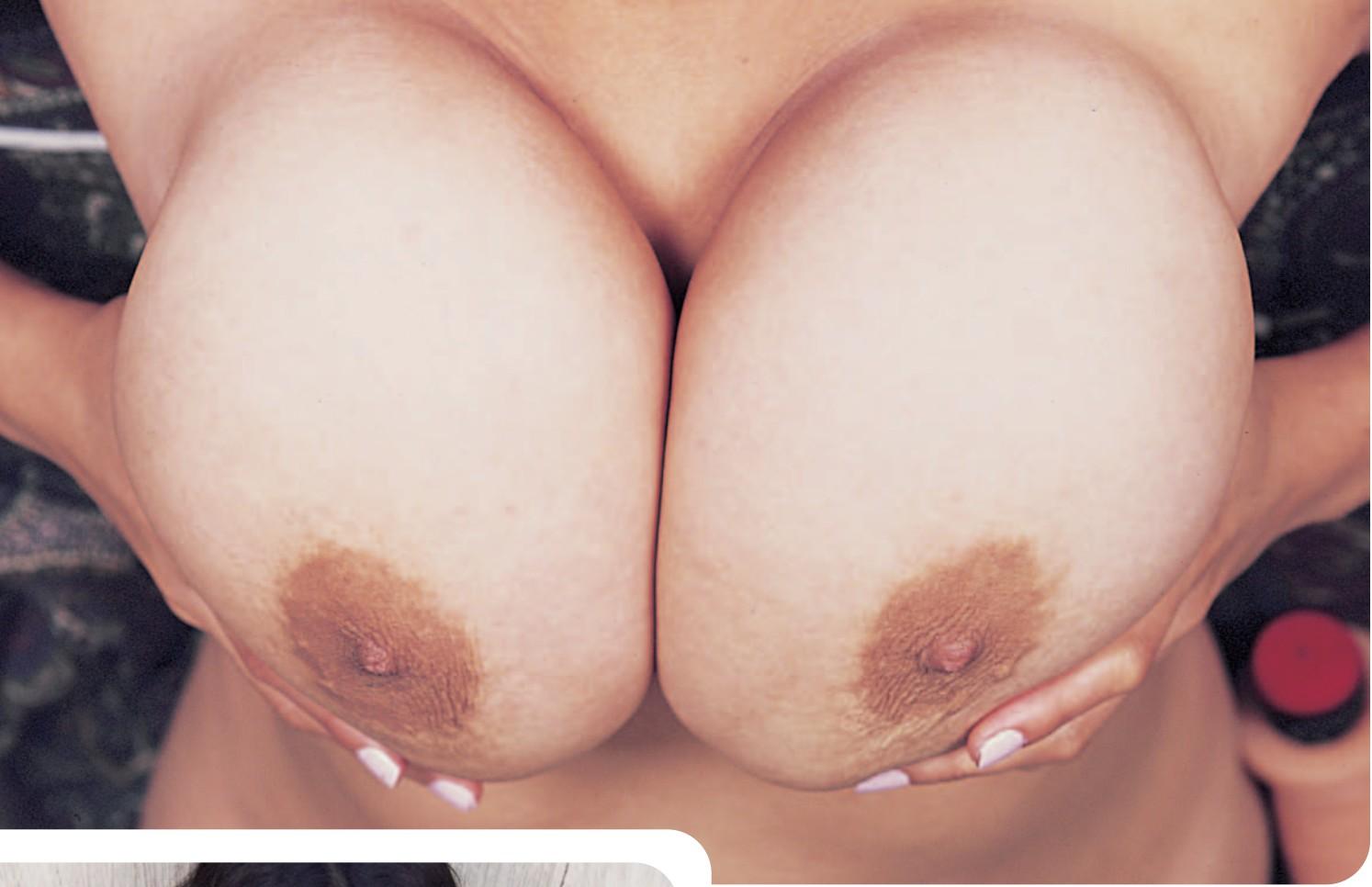
A photograph showing the back and neck of a person. The skin tone on the back and neck is a light peach color, while the skin on the shoulders and arms is a darker tan color. This visual contrast is used to highlight the text.

Areola Okay!


Trippin' on the best nips



We admit it, this is a strictly subjective selection. Your favorite nipple might not be here. Hell, you may even have different standards for judging what makes a nipple a tug above the rest. We just went with a gut feeling, taking into consideration color, size, perkiness, and how tingly they made us feel in our special place. Our choices include Casey Cleavage (opposite, top), Chaka T (opposite, bottom) and Melanie (above), whose caramel candy nips gave us a hankering for a suckling. All these nipples, and thousands more, can be found at Scoreland.com.



Remember Romina from the bikini photos in the beginning of this mag? Well, she's back (above and left) to flaunt her fantastic nipples at us. And if you had a pair of pencil erasers as fine as Aspen's (below), wouldn't you be tempted to take a lick?





Want more?

Bozena stars in
Bosom Buddies #6,
Titters in Toyland
and ***Voluptuous Xtra #9.***





Working
Nine to
45-DD

Heating it up at the water cooler



Want more?

German newcomer Deborah Blue (yes, she's really a secretary!) debuted in **Voluptuous** Nov. '06.

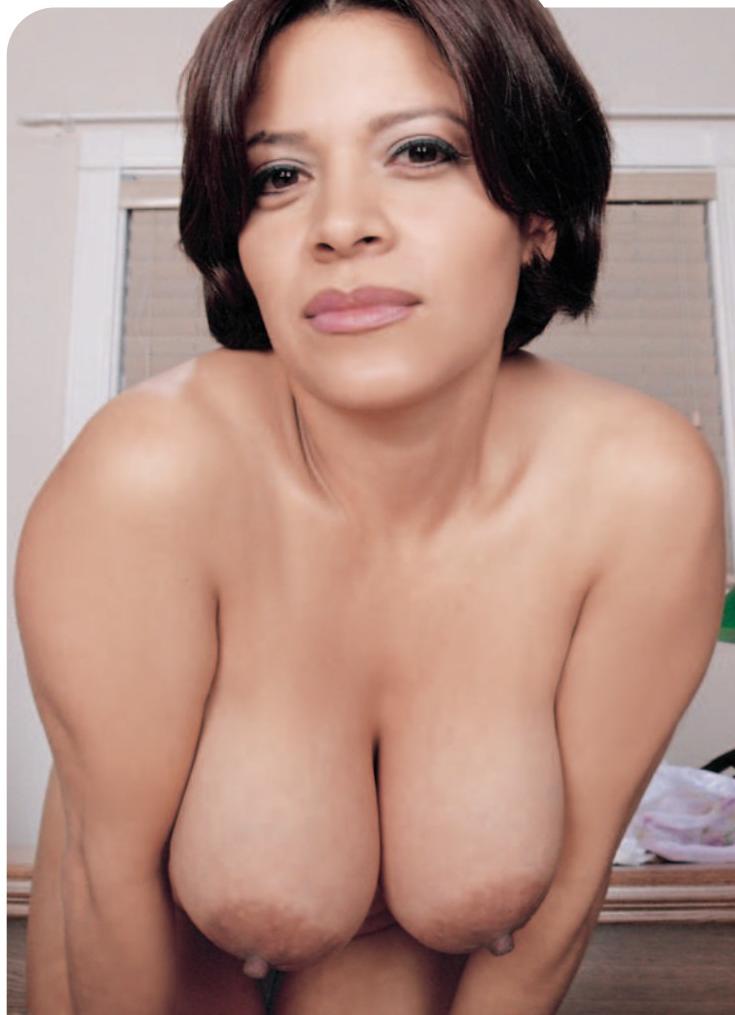


Want more?

Linsey Dawn McKenzie is known as "The Great One." You can check her out at LinseysWorld.com.

Want more?

Another real-life secretary, Jessica let her freak flag fly in **Voluptuous** Oct. '02 and Dec. '04.





Here in hefty hooterville, there's no need to worry that boffing a secretary (or your female boss!) on a desk in the office will get you fired. The only thing it will do is get you off! Cassitty (above, performing her signature move of self-sucking) and Julia Miles (below and opposite bottom left) are lusty ladies who can't let the fact that they're working get in the way of their sexual desires. When these sexpots talk about giving you a raise, they don't mean in your paycheck!



Cherry Brady (below) proves that redheads have a fire down below. This scene of Cherry getting it on top of her boss' desk appears on the video *Voluptuous Xtra* #8. Cherry wrote the steamy scene, which she titled, "Cherry Sexretary." You can read her script (and see more pics!) at Scoreland.com.



Woman to Woman

Wanna watch?



Want more?

This nasty lezzie lovin' between Annie and Ana can be seen on the video **Ultimate Annie Swanson**.





Want more?

Besides sweet blonde Sugar, busty superstar Chole Vevrier's other lovers can be found at ChloesWorld.com.

Want more?

Beautiful Dawn Stone
(here with Nikki
Diamond) was one of
the most popular
Boob Cruise babes!





These lusty lesbos let it all hang out knowing that horny men like us would be watching! The generous ladies are (clockwise from top left) Nicola and Michelle and (two pics) Kathy and Autumn-Jade. If this kind of raunchy female fun is your thing, you might want to check out The SCORE Group's **Bosom Buddies** series, which is available at [eBoobStore.com!](http://eBoobStore.com)



Want more?

Brandy Taylore straps one on for Angela White in their girl/girl scene from **Bosom Buddies #6**.

MagDownload.org





Want more?

If you want more of Crisia and Florri, you'll have to order the back issue, **Voluptuous Aug. '05**.

Want more?

Autumn-Jade is famed for her raunchy sex scenes. Just check out her filthy video, *Ultimate Autumn*.

A full-page photograph of a nude woman with long, wavy hair, sitting on the deck of a boat. She is looking over her shoulder towards the camera. She wears a beaded necklace and is leaning against a rope. The background is a bright blue sea.

Want more?

This boat deck, hard-core set of Teresa appeared in the March '04 issue of *Voluptuous*.



Want more?

Boy, can Ana Anderson fill a bikini!
Her wet and wild poolside dicking is in
Bikini Busters.





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Want more?

Blonde Marketa and her horny friend Iva fucked lucky George in the DVD **Busty Euro Maids**.





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BREAST SELLERS

THE TOP ALL NATURAL TITS VIDS

Right now, you could be jacking off to the hottest real boob videos ever made!

Yep, there's some pretty sweet jacking to be had between the pages of this magazine. But you know what's even better? Watching these natural wonders in all their moving glory! Please, let us offer you a taste of some of the filthiest, nastiest big hooter porn on the planet. Look, jack, then treat yourself to a DVD!



Big, natural black tits and juicy, fuckable pink slits! Starring Panther (opposite), Goldie, Alexis Silver, Sierra (clockwise from below) and Carmen (not pictured).





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Four XL girls. Two playas.
Anything goes! Getcher BBW DP here
with Monique (below), and (opposite page,
clockwise from top) Skyie, Wyldroze and Trish.





Sleeping Sluts

They dream of weenies! (This page) Monique L'Amour (top), Trisha Banks (bottom), Lily Valentine (opposite, top) and Kerra Dawson (opposite, bottom) get their fantasies—and more—filled!





Voluptuous NATURALS

Yes, they're all 100% real!

You can believe your eyes! Cherry (this page) and (opposite, clockwise from upper left) Sapphire, Annie, Paige Plenty and Brandy are the real deal! Plus three more.

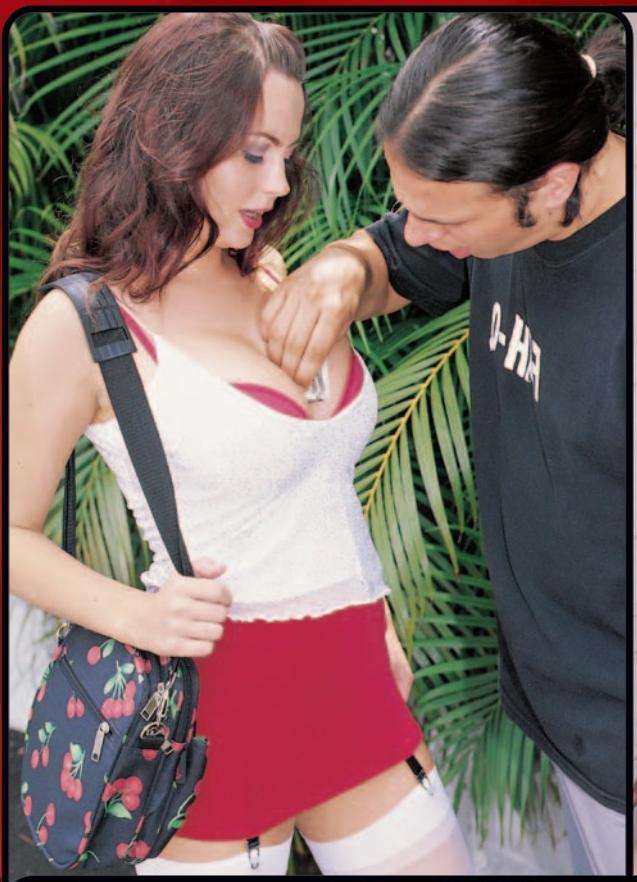




BUSTY HOOKERS

They'll empty your wallet and drain your balls! Starring (this page) Kelly (top), Brandy (bottom) and (opposite page) Alexis (top) and Carmen (bottom).





BUSTY

COCK WORSHIPPERS

All natural and born for titty fucking!! Starring Sabryna Stone (opposite and bottom) and (top, from left to right) Sapphire, Dusty Rose and Devyn Devine.



TREAT
YOURSELF ON
PAGE 99



Cream My TITS

Monique

Sunshine

CENSORED

Fresh Glazed BOOBS

Samantha Sanders

Miranda

CENSORED

Anastaisa

What do you like as a topping on giant boobs before you start sucking and fucking and cumming on them? Ice cream? Cake? Whipped cream? You'll get it all as *Voluptuous* magazine serves up five cock-hungry, full-figured babes for your feasting pleasure. They're glazed, dazed and ready for a splash of your special nut sauce

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Crisa & Joana



Devyn & Kerra



Bozena & Eden



Sunshine & Monique

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come in
BIG packages

Want more?

Luscious Lilith doffs
her 38DD bra and
does hardcore in
Voluptuous Xtra #4,
#5 and #11.



Bras are a lot like birthday presents from good friends who know you well. They're the beautiful wrapping that hides an amazing surprise that you've been hoping for—huge boobs! (Clockwise from top left) Nikki Perez wears a 38DD; Regine's stats are 40-26-38; Audra Mitchell tells us that she needs a 34DDD or a 34E, depending on the particular bra. Either one sounds pretty healthy to us!



The legendary Texan housewife Diane Poppos (top left) hung her all-natural hooters in a 34H boulder holder. Now, that's quite a hammer hammock! Blonde Czech Orsolya (top right) wasn't far behind with her 38F brassiere. Las Vegas stunner Sierra (bottom left) is certainly in the same league with her very own 36F-cuppers, and the lovely lady Leisha (bottom right) who hails from Portland, Oregon, tells us that she needs a massive 44EEE to cage those casabas!



Want more?

36D darling Candice
only appeared in two
magazines, **SCORE**
Jan. '02 and
Voluptuous Feb. '02.







We call Zuzanna (opposite page and below) one of the Natural Wonders of the World, in no small part thanks to her 36E lingerie. (She's also the star of *Zuzanna's Anal Rampage*, available at [eBoobStore.com!](http://eBoobStore.com)) Sheree Sweet (above) buys her 38FF bras in Chicago, IL. Check out the model directory of Scoreland.com to find out in which issues both Sheree and Zuzanna appeared.



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**High
Ass-pirations**

They're more than massive boobs!



Spectacular boobs don't always accompany a fine rear view. But these ample assed-annies got it all—there's something to savor whether they're coming or going! (Clockwise from top left) Curvy Claire is a British lass who has been aptly named according to the tenets of Truth In Advertising; we hereby declare Devin Taylor the finest piece of plumper ass on the planet; Maria Moore's 44-30-42 figure was feverently flaunted in the video **Stacked & Packed #5**.



Girls who have a little junk in the trunk, like Aspen (above), Jezhabelle (below) and Joana (opposite) just seem like they'd be more fun in bed, somehow. Maybe it's because a wide load and childbearing hips open up a whole new category of sexual positions, starting with doggie-style. How much would you like to give Jezhabelle's ample rump a playful tap or two as you ride her to climax? Don't answer that—if you're anything like us—and we think you are—we already know the answer.



Want more?

Romanian beauty
Joana debuted her
butt and boobs in the
Nov. '04 issue of
Voluptuous.



ON LOCATION

Costa del Sol



Pussy Party in Paradise



Want more?

Cassandra also starred
in **Bosom Buddies**
#4, Stacked &
Packed #3 and
SCORE Xtra #7.



Want more?

You can find lots more
of buxom Brit Kerry
Marie online at her
very own website,
BustyKerryMarie.com.



Want more?

Sexy girl-next-door
Nicole Peters has her
own website full of
pics and vids called
NicolePeters.com.





On Location Costa Del Sol features (above, from left to right) Ines Cudna, Cassandra, Kerry Marie and Nicole Peters. It's 160 minutes of tit-to-tit play, double dong romps and a dildo scene between Cassandra and Polish teen Ines that's so hot, it might melt your DVD player! If you think this quartet looks good on the page, you ain't seen nothing until you see them steam up the screen. Available at eBoobStore.com, or by calling 1-800-421-0760 in the U.S. and Canada, or 1-305-662-5959 worldwide.



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MVPs

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OUR ALL-STAR TIT-TEAM!



These photos speak for themselves, so here are some hot, hard facts: Dawn Phoenix (opposite and above), 42-28-38. Carol Brown (right and below), 44-28-38. Both blondes just happen to be buxom Brits. What's in the water over there?





Let us introduce you to this starting line-up. (Clockwise from top left) Rhonda Baxter, Jenny, Samantha and Lisa Miller all have what it takes to be entered into the *Mamazon* Hall of Fame. Blonde, milk-fed Rhonda, 46-30-31, was a true rarity in the '90s—a housewife who occasionally posed for The SCORE Group whenever she felt like it—just for kicks! Sexy Samantha, 38-32-48, is beloved not just for her body, but for her raunchy performances in *XL Xtra* #1 and #3. Lisa Miller, 43-28-38, is an EE-cup legend from the '90s.





Want more?

50-30-39 Londoner
Jenny starred in the
video **Black &**
Stacked, available
at eBoobStore.com.





Could two big-bust superstars be so different? On the left, we have 44-28-38 Via Paxton, an American-bred beauty. On the right, blonde Brit Laura Bailey, 46-35-39, perhaps the ultimate *Voluptuous* covergirl. Both girls have since vanished from the modeling radar, but they'll always be *Mamazon* MVPs to us!





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The New Crop

The freshest
big-boob
beauties





The SCORE Group ceaselessly scours the globe for the best new big-boob talent—and once again, we've come up with a bumper bush crop! Devyn Devine (left and above left) is a 4'1", 130-pound, 36DDD pocket rocket who starred in three DVDs for us, including *Busty Cock Worshippers*. Jane Blow (above right), 42-33-40, came to us as a college student looking to earn a little extra cash. We were happy to help. Redd Adaire (below) is a firebush from England who measures a healthy 44-32-40. We welcome all of them to The SCORE Group with open arms (among other things) and hope they'll be around for a long time to cum.





Leah Jayne (above) does her hometown of Nottingham, England, proud with her 48-38-44 figure; Samantha Saunders (top right) showed off her 42-30-40 body in the videos *Knockin' Nipples* and *Cream My Tits*; Sunshine (below), 46-36-39, had never modeled before the day she walked into The SCORE Group studios, and luscious Logan Moss (opposite) is a curvy 42-28-36 who almost gave up modeling—until we convinced her otherwise!



Want more?

Logan Moss debuted in the Feb. '06 issue of **Voluptuous**, and again a year later as a centerfold in Feb. '07.



Want more?

British Mellie debuted in *Voluptuous* Jan. '07. Her sensational stats are 38-28-36 and she wears a 32DD bra.





Sensational Anna Song's (above left) debut video, *Climax With Anna*, was one of the bestsellers for 2006. No wonder! This Russian wonder woman is a slim 'n' stacked 40-24-36! Order her video (the only one in existence to date!) at eBoobStore.com. Bubbly Brianna Costello (above right) only stands an even 5', but she stacks up to 42-30-38! Desire Monet (below) has a super-model face on a juicy plumper body. She's a statuesque 5'6" and measures an impressive 44-30-42.





Want more?

Canadian Lily Valentine stars in the XXX DVD **Sleeping Sluts**. She's a slim 'n' stacked 40-28-36.



Mamazon

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**THE FINEST, HOTTEST NATURAL
BIG-TIT VIDEOS IN THE WORLD.**

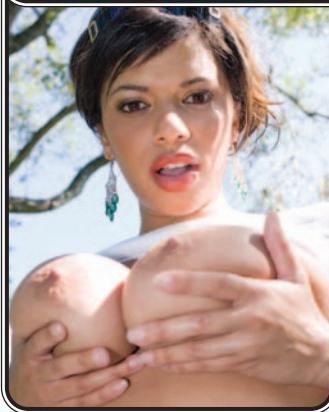


FUCKIN' MO' TITTIES

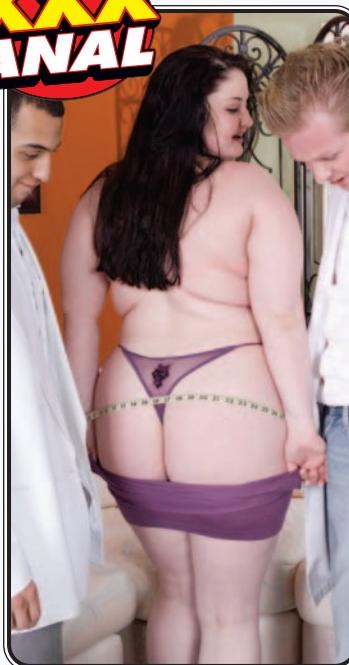
Are you ready for the hottest and the horniest breast-sex DVD yet from The SCORE Studio? Then partake in *Fuckin' Mo' Titties*.

The big-bang bra-busters this time are Panther, Alexis Silver, Carmen Hayes, Goldie plus superstar Sierra returns. If you love seeing black beauties take zipper-meat, then their boob jiggling, booty-shaking fucking and busty blow jobs in this movie will boil your man-bag. Every girl gets her huge chocolate bon-bons coated in loads of man-glaze, just the way a tit-guy loves it!

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XXX ANAL



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VOLUPTUOUS NATURALS

Seven models from *Voluptuous* magazine bust out to get raw, nasty and naked. See close-ups of breast oiling, creaming, squeezing, nipple-pinching and pulling. Hear the sound of heavy tit-flesh smacking together in jaw-dropping scenes of extreme boob bouncing. Watch them use their fingers and sex-tools to plug their wet pussies for your pleasure.

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Beautiful hos with the biggest tits are waiting for you to play them like a slut machine. Brandy wants cold hard cash for her soft, warm gash. Kelly knows every sex trick in the book. Carmen meets a john who's hornier than she bargained for. Alexis is out to prove that she's got the most talented moneymaker of them all! **XXX-RATED, 92 MIN., VHS OR DVD ONLY \$39.95 PLUS S&H**



DIANE POPPOS COLLECTION

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